

# Work Order ID 82008

March-21-12 5:39:42 PM

\*82008\*

Page 1

Item ID: D412-698-041

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Stop

\*NS2\*

Item Name: Hinge Panel Automatic Door Opener, LH (Standard)

Start Date: 3/21/12 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 3/22/12 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

DSI 9548

A

100

0.00

\*100\*

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD412-698-041 CHG001

MLJ 12-3-22

110

Pick Kit

0.00

\*110\*

Packaging

Memo

0.00

Packaging

12/3/22

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Memo

0.00

Quality Control

12-03-22

# Work Order ID 82008

\*82008\*

Page 2

March-21-12 5:39:42 PM

Item ID: D412-698-041

Accept

\*N9000040100\*

Setup Start

\*NS1\*

Revision ID:

Stop

\*NS2\*

Item Name: Hinge Panel Automatic Door Opener, LH (Standard)

Start Date: 3/21/12

Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 3/22/12

Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Run Start

\*NR1\*

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop

\*NR2\*

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

Pick Kit

0.00

\*130\*

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-698-041

Location:

PPP rev:

*Ship Draft*

140

QC21- Final Inspection - Work Order Release

0.00

\*140\*

QC

Memo

0.00

Quality Control

1x 5712-03-22

12/3/22

MF

12-03-22

# Picklist Print

March-21-12 5:39:41 PM

Page 1

Work Order ID: 82008

Parent Item: D412-698-041

Parent Item Name: Hinge Panel Automatic Door Opener, LH (Standard)

Start Date: 3/21/12

Required Date: 3/22/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 11.08.18 new issue DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3552-21 Door Prop		Manufactured	No			110	Each	7.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST272		7							
				68168		1							
				<u>73948</u>		6							
D3622-1 Ball Stud		Manufactured	No			110	Each	50.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST058		50							
				78837		30							
				80405		20							
D4330-041 Airframe Bracket Assembly, LH		Manufactured	No			110	Each	3.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST198		3							
				73949		3							
D4330-3 Door Bracket		Manufactured	No			110	Each	9.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST197		9							
				73951		9							
MS21042L5 Nut		Purchased	No			110	Each	1,588.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST300		1588							
				116105		5							
				116548		43							
				117611		42							
				<u>119109</u>		1498							

# Picklist Print

March-21-12 5:39:41 PM

Page 2

Work Order ID: 82008

Parent Item: D412-698-041

Start Date: 3/21/12

Required Date: 3/22/12

Parent Item Name: Hinge Panel Automatic Door Opener, LH (Standard)

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0563J

Purchased

No

110

Each

2,930.0000

Washer

12/3/12 sf

Location

Loc Qty

Loc Code

ST298

2930

118206

19

118614

494

119546

2000

119717

417

March-21-12 5:39:41 PM

Shop Packet Print

Page 2